

Work Order ID 78221

78221

Page 1

Friday, February 03, 2012 11:43:05 AM

Item ID: D412-682-001

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Support Beam

Stop ***NS2***

Start Date: 1/2/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 1/3/2012 Req'd Qty: 1.00

1

Customer: CC-EAG001

Reference: RMA RA111308 - RETURN

Approvals: Process Plan: *UMF*

Date: *12-02-02* Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

IIN-D412-682

Rev D

100

0.00

100

QC

Quality Control

Memo

0.00

INSPECT RA 111308 D412-682-001 B 72389

KIT IS COMPLETE

CHG001

604-030-001 ROCKER BEAM IS DAMAGED

110

0.00

110

HandFinish

Hand Finishing

Memo

0.00

TOUCH UP WITH PRIMER AND IMRON AS PER QSI 005

AJ 12 - 2 - 6

Work Order ID 78221***78221***

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1

Cust Item ID:

Required Date: 1/3/2012 Req'd Qty: 1.00

1

Customer: CC-EAG001

Reference: RMA RA111308

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC14- Inspect Spray Paint

0.00

120

QC

Memo

0.00

Quality Control

130

Identify as per dwg & Stock Location: 51

0.00

130

Packaging

Memo

0.00

Packaging

ID AND STOCK UNDER NEW BATCH NUMBER

ADD NEW PAPERWORK

140

QC4- 100% Inspect kits for completeness

0.00

140

QC

Memo

0.00

Quality Control

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Customer: CC-EAG001

Reference: RMA RA111308

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

150

QC21- Final Inspection - Work Order Release

0.00

150

QC

Memo

0.00

Quality Control

12/2/8
ME
12-0207

RA 111308 D412-682-001

B72389

Received @ Dart December 22nd, 2011
Inspected@ Dart December 29th, 2011

Instructions for RA 111308 D412-682-001 B72389 CHG001

- Kit is complete
- See attached Pictures
- **604-030-001 M118310 rocker beam is damaged**
 - Touch up with primer & Imron as per QSI 005
 - Needs to be done on separate work order
- Needs new paper work and labels
- Needs to be prepackaged on Separate work order
- **MUST KEEP ORGINIAL CERTS WITH PARTS**

Time Estimate = 3 HOURS (2 paint touchups, 1 stores)

Departments Required: Finishing and Stores

Pictures Attached = YES

**THIS INSTRUCTION SHEET MUST
BE ATTACHED TO THE
RESTOCKING WORK ORDER AT
ALL TIMES!!!!**